

that the assembly of the basic squeegee unit 10 solely comprises the one-piece squeegee body providing the integrally related head and blade portions in enclosing combination with the one-piece rod 12 with its blade-stiffening rib extension 13, as comprising a two-piece unitary tool for hand application. On the other hand, the complete implement 6 further includes the unitary clamp-on handle element 15 with its clamp bolt 21 to the squeegee unit 10, whereby the complete implement 6 advantageously and solely comprises a four-piece structure in a relatively simple and effective squeegee combination which may be provided at a minimum cost.

(9) From the foregoing description, taken in connection with the accompanying drawings, the advantages of the present squeegee implement of my invention will be readily understood by those skilled in the art to which the invention appertains. While I have described the principles of application, together with assemblies which I consider to comprise preferred embodiments thereof, I desire to have it understood that the showings are primarily illustrative, and that such changes may be made, when desired, as fall within the scope of the accompanying claims.

#### CLAIMS:

What is claimed is :

1. A squeegee element having an elongated homogeneous body of resiliently flexible and compressible material, said body comprising an elongated and uniformly tubular head portion having a longitudinally extending bore therein, and integral wiper blade portion extending radially from said head portion and terminating in a working edge parallel to said head portion

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① toothbrush

2 components (head, neck & combinations)  
welded together to have acceptable peel strength

2) 15 in-lbs

3) 18 " "

4) 20 " "

5) elastomeric

6) welded w/ arg. air

7) 3 components

8) elastomeric

⑨ toothbrush

2 components

welded together

diff. materials having melt flow rates more than 5 g/10 min

10) elastomeric

① process welding

a) heat w/ gas ends

b) mold & join ends

c) cool

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